





DIY Air Cleaner 1x1 Building Instructions

BC LUNG

Materials You Will Need



20x20" Box Fan (Min. 75 Watts)

20x20" MERV 13 Filter (MPR 1900)

Cardboard Cut-Out (From Fan Box)

t Duct Tape

Scissors Or Box Cutters

s Or ters Pencil Or Pen

Ruler Or Measuring Tape

Note: Use a new, clean fan in good condition.



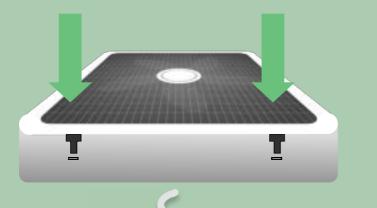
Take the fan out of its box.

Find the feet of the fan attached to the handle. Twist apart and forcefully slide into slots found



Find the directional arrow on the side of the filter. Place arrow facing the back of the fan.

on the bottom of the fan.

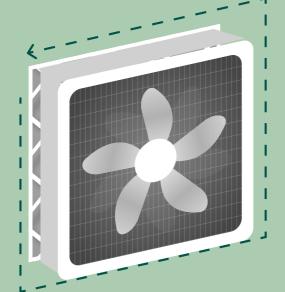




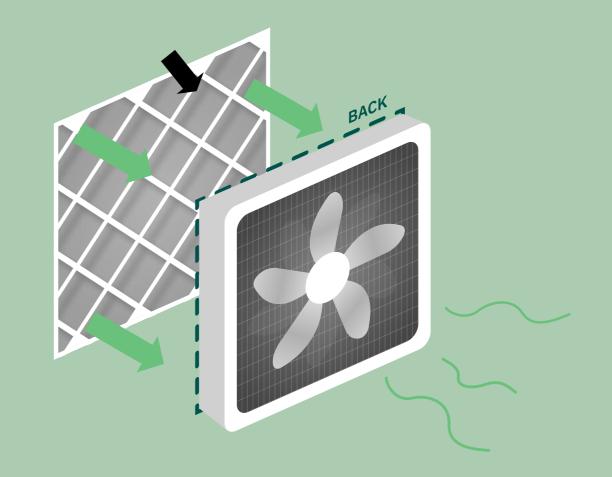
Lay the fan face down.

Duct tape the filter directly to the back of the fan. Seal all sides thoroughly to prevent

gaps.







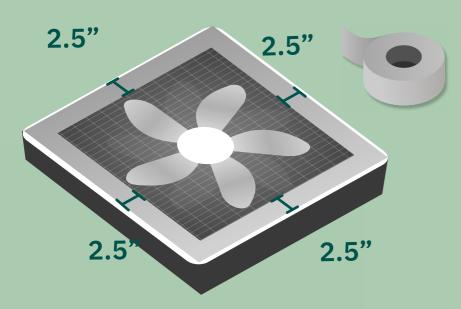
Tip: The front of the fan includes the logo

Using Duct Tape To Make The Shroud



Lay the fan face up on your desk.

Tape around the front of the fan, creating a border. Measure 2.5" from the outer edge of the unit on each side. Multiple strips of tape will be needed.



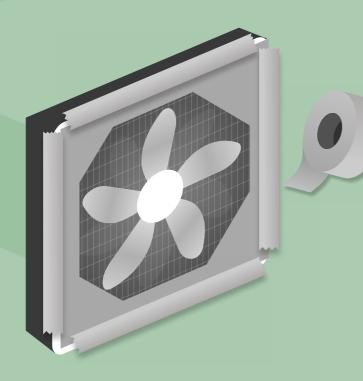


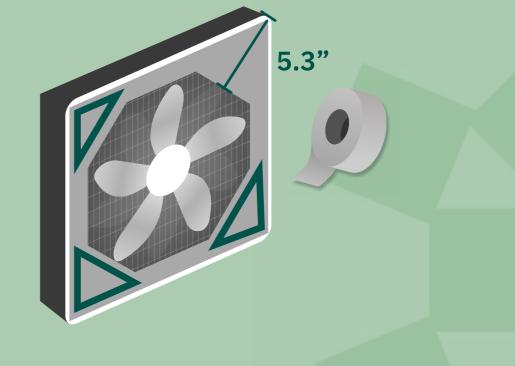


Tape the corners of the front of the fan. Measure 5.3" from the outer edge.



Add more duct tape as needed to close all gaps around the edges and corners.





What Is A Shroud?

The shroud stops air from being recaptured into the fan from the corners, which would reduce its effectiveness. 7.

Personalize your air cleaner with stickers and decorative tape to make it uniquely yours.











